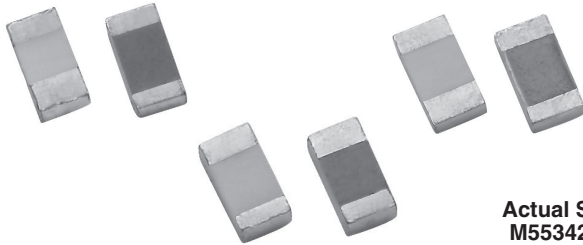


## QPL MIL-PRF-55342 Qualified Thin Film Resistor, Surface Mount Chip



Actual Size  
M55342/02

Thin Film Mil chip resistors feature all sputtered wraparound termination for excellent adhesion and dimensional uniformity. They are ideal in applications requiring stringent performance requirements. Established reliability is assured through 100 % screening and extensive environmental lot testing. Wafer is sawed producing exact dimensions and clean, straight edges.

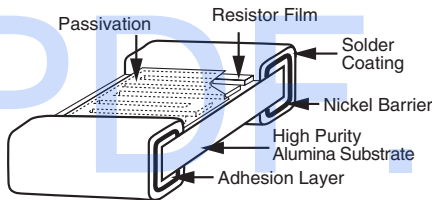
**Note**

- Specification changed by D.S.C.C. from MIL-R-55342 to MIL-PRF-55342

**FEATURES**

- Established reliability, “R” failure rate level (100 ppm), C = 2
- High purity alumina substrate 99.6 % purity
- Wraparound termination featuring a tenacious adhesion layer covered with an electroplated nickel barrier layer for + 150 °C operating conditions
- Very low noise and voltage coefficient (< - 25 dB, 0.5 ppm/V)
- Non-inductive
- Laser-trimmed tolerances ± 0.1 %
- Wraparound resistance less than 0.010 Ω typical
- In-lot tracking less than 5 ppm/°C
- Complete MIL-testing available in-house
- Antistatic waffle pack or tape and reel packaging available
- Military/aerospace/QPL

**CONSTRUCTION**



**TYPICAL PERFORMANCE**

	ABSOLUTE
TCR	25
TOL.	0.1

STANDARD ELECTRICAL SPECIFICATIONS		
TEST	SPECIFICATIONS	CONDITIONS
Material	Passivated nichrome	-
Resistance Range	10 Ω to 6.19 MΩ	-
TCR: Absolute	± 25 ppm/°C to ± 300 ppm/°C	- 55 °C to + 125 °C
Tolerance: Absolute	± 0.1 % to ± 10 %	+ 25 °C
Stability: Absolute	ΔR ± 0.02 %	2000 h at + 70 °C
Stability: Ratio	-	-
Voltage Coefficient	0.1 ppm/V	-
Working Voltage	30 V to 200 V	-
Operating Temperature Range	- 55 °C to + 125 °C	-
Storage Temperature Range	- 55 °C to + 150 °C	-
Noise	< - 25 dB	-
Shelf Life Stability: Absolute	ΔR ± 0.01 %	1 year at + 25 °C

COMPONENT RATINGS						
CASE SIZE	POWER RATING (mW)	WORKING VOLTAGE (V)	RESISTANCE RANGE (Ω) BY CHARACTERISTICS TOLERANCE			
			E (0.1 %)	E (1 %, 2 %, 5 %)	H, K, M (0.1 %)	H, K, M (1 %, 2 %, 5 %)
M55342/01	50	40	49.9 to 150K	49.9 to 150K	20 to 150K	20 to 150K
M55342/02	125	40	49.9 to 301K	49.9 to 301K	20 to 301K	20 to 301K
M55342/03	200	75	49.9 to 649K	49.9 to 649K	10 to 649K	10 to 649K
M55342/04	150	125	49.9 to 1.69M	49.9 to 1.69M	10 to 1.69M	10 to 1.69M
M55342/05	225	175	49.9 to 3.16M	49.9 to 3.16M	10 to 3.16M	10 to 3.16M
M55342/06	150	50	49.9 to 475K	49.9 to 475K	10 to 475K	10 to 475K
D55342/07	250	100	49.9 to 1.5M	49.9 to 1.5M	10 to 1.5M	10 to 1.5M
M55342/08	800	150	49.9 to 4.02M	49.9 to 4.02M	10 to 4.02M	10 to 4.02M
M55342/09	1000	200	49.9 to 6.19M	49.9 to 6.19M	10 to 6.19M	10 to 6.19M
M55342/10	500	75	49.9 to 1M	49.9 to 1M	49.9 to 1M	49.9 to 1M
M55342/11	50	30	49.9 to 100K	49.9 to 100K	20 to 100K	20 to 100K
M55342/12	100	50	49.9 to 258K	49.9 to 261K	10 to 258K	10 to 261K

**Note**

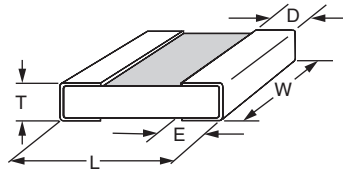
- Values listed are a guide, refer to MIL spec for value/tolerance allowance



# E/H (Military M/D55342)

QPL MIL-PRF-55342 Qualified Thin Film Resistor, Vishay Thin Film Surface Mount Chip

## DIMENSIONS in inches



CASE SIZE	TERM.	L	W	T	D	E
M55342/01	B	0.055 ± 0.006	0.025 ± 0.005	0.010 to 0.030	0.010 ± 0.005	0.015 ± 0.005
M55342/02	B	0.055 ± 0.006	0.050 ± 0.005	0.012 to 0.033	0.010 ± 0.005	0.015 ± 0.005
M55342/03	B	0.105 ± 0.007	0.050 ± 0.005	0.015 to 0.033	0.015 ± 0.005	0.015 ± 0.005
M55342/04	B	0.155 ± 0.007	0.050 ± 0.005	0.015 to 0.033	0.015 ± 0.005	0.015 ± 0.005
M55342/05	B	0.230 ± 0.007	0.075 ± 0.005	0.015 to 0.033	0.020 ± 0.005	0.020 ± 0.005
M55342/06	B	0.080 ± 0.006	0.050 ± 0.005	0.015 to 0.033	0.016 ± 0.008	0.015 ± 0.005
D55342/07	B	0.126 ± 0.008	0.063 ± 0.005	0.015 to 0.033	0.020 + 0.005/- 0.010	0.020 + 0.005/- 0.010
M55342/08	B	0.209 + 0.009/- 0.018	0.098 ± 0.005	0.015 to 0.033	0.020 ± 0.005	0.020 ± 0.005
M55342/09	B	0.259 + 0.009/- 0.015	0.124 ± 0.005	0.015 to 0.033	0.020 ± 0.005	0.020 ± 0.005
M55342/10	B	0.105 ± 0.007	0.100 ± 0.005	0.015 to 0.033	0.015 ± 0.005	0.015 ± 0.005
M55342/11	B	0.040 ± 0.005	0.025 ± 0.005	0.010 to 0.030	0.010 ± 0.005	0.015 ± 0.005
M55342/12	B	0.064 ± 0.006	0.032 ± 0.005	0.010 to 0.033	0.012 ± 0.005	0.015 ± 0.005

## ENVIRONMENTAL TESTS

ENVIRONMENTAL TEST	MIL-PRF-55342 LIMITS ( $\Delta R \pm$ )	VISHAY PERFORMANCE ( $\Delta R \pm$ )
Thermal Shock	0.1 %	0.020 %
Low Temperature Operation	0.1 %	0.025 %
Short Time Overload	0.1 %	0.050 %
High Temperature Exposure	0.1 %	0.009 %
Resistance to Bonding	0.2 %	0.006 %
Moisture Resistance	0.2 %	0.004 %
TCR	± 25 ppm/°C	< 15 ppm/°C
Life (2000 h at + 70 °C)	0.5 %	0.02 %
Life (10 000 h at + 70 °C)	2.0 %	0.04 %

## MECHANICAL SPECIFICATIONS

Resistive Element	Passivated nichrome
Substrate Material	Alumina
Chip Terminations	Solder over nickel
Fused Solder	SN 63

**FSCM CAGE # - 57489**

GLOBAL PART NUMBER INFORMATION							
New Global Part Numbering: M55342E06B1C00RTS V							
GLOBAL MODEL	TCR CHARACTERISTIC	CASE SIZE	TERMINATION	OHMIC VALUE	FAILURE RATE	PACKAGING	THIN FILM CODE (1)
M55342 or D55342 (/07 size only)	E = 25 ppm/°C H = 50 ppm/°C K = 100 ppm/°C M = 300 ppm/°C	01 = 0502 02 = 0505 03 = 1005 04 = 1505 05 = 2208 06 = 0705 07 = 1206 08 = 2010 09 = 2512 10 = 1010 11 = 0402 12 = 0603	B = Solderable	Three digits and a letter. Letter identifies tolerance, acts as multiplier and decimal locator.  MULTIPLIER Tolerance 1 Ω 1 kΩ 1 MΩ 0.1 % A B C 1 % D E F 2 % G H T 5 % J K L 10 % M N P	M = 1.0 % per 1000 h P = 0.1 % per 1000 h R = 0.01 % per 1000 h C = Non ER version	<b>Standard Packaging:</b> BS = BULK 100 min., 1 mult WS = WAFFLE 100 min., 1 mult TAPE AND REEL T0 = 100 min., 100 mult T1 = 1000 min., 1000 mult T3 = 300 min., 300 mult T5 = 500 min., 500 mult TF = Full reel 4000 TS = 100 min., 1 mult <b>Special Packaging:</b> WAFFLE WI = 100 min., 1 mult (item single lot date code) WP = 100 min., 1 mult (package unit single lot date code) TAPE AND REEL TI = 100 min., 1 mult (item single lot date code) TP = 100 min., 1 mult (package unit single lot date code)	V for K and M TCR W/tolerance ≥ 1 %
<b>Historical Part Number example: M55342K06B5E60R (for reference purposes only)</b>							
M55342	K	06	B	5E60	R		
SERIES	TCR CHARACTERISTIC	CASE SIZE	TERMINATION	VALUE AND TOLERANCE	FAILURE RATE		

**Note**

(1) Only add a V at the end of part number to specify Vishay Thin Film for K/M TCR and tolerance 1 % and higher



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