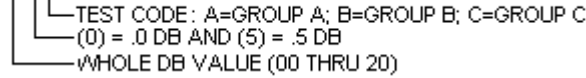


TITLE: SPECIFICATION CONTROL DRAWING

PART IDENTIFIER: HRXXXXW3S



DESCRIPTION: CHIP ATTENUATOR WITH HIGH RELIABILITY TESTING.

NOTE: SINGLE LOT AND DATE CODE AVAILABLE UPON REQUEST.

ASSEMBLY DWG: N/A

1.0 SPECIFICATIONS:

1.1 ELECTRICAL:

- 1.1.1 IMPEDANCE: 50 OHMS NOMINAL.
- 1.1.2 FREQUENCY RANGE: DC-12.4 GHZ.
- 1.1.3 ATTENUATION VALUES AVAILABLE: 0-20DB IN 0.5DB INCREMENTS.
- 1.1.4 ATTENUATION ACCURACY: SEE TABLE.

ATTENUATION ACCURACY			
DB	DC - 4 GHZ	4 - 8 GHZ	8 - 12.4 GHZ
0	-0,+3	-0,+5	-0,+5
.5 - 3.5	±0.3	±0.5	±0.5
4 - 6.5	±0.4	±0.5	±0.5
7 - 10.5	±0.5	±0.5	±0.75
11 - 15.5	±0.75	+0.5,-3.0	+0.5,-3.5
10 - 20	±1.0	+0.5,-4.0	+1.0,-6.0

- 1.1.5 VSWR: DC - 4 GHZ - 1.25 MAX 8 - 12.4 GHZ - 1.50 MAX
4 - 8 GHZ - 1.35 MAX
- 1.1.6 INPUT POWER: 100 MILLIWATTS CW.
 - 1.1.6.1 FULL RATED POWER TO 125°C, DERATED LINEARLY TO 0 WATTS AT 150°C.
 - 1.1.6.2 PEAK POWER, 1 WATTS FOR 10US PULSE WIDTH @ 1% DUTY CYCLE.
- 1.2 MECHANICAL:
 - 1.2.1 OUTLINE DWG: SEE SHEET 3.
 - 1.2.2 WORKMANSHIP: PER MIL-PRF-55342.
- 1.3 ENVIRONMENTAL:
 - 1.3.1 ALTITUDE:
 - 1.3.1.1 NON-OPERATING: SEA LEVEL TO 50,000 FEET.
 - 1.3.1.2 OPERATING: SEA LEVEL TO 50,000 FEET.
 - 1.3.2 TEMPERATURE RANGE:
 - 1.3.2.1 NON-OPERATING: -55° C TO +150° C.
 - 1.3.2.2 OPERATING: -55°C TO +150°C.
 - 1.3.3 VIBRATION: PER MIL-STD-202, METHOD 204, COND. D.
 - 1.3.4 SHOCK: PER MIL-STD-202, METHOD 213, COND. I.
 - 1.3.5 MOISTURE RESISTANCE: PER MIL-STD-202, METHOD 106 EXCEPT SUBCYCLE STEPS 7A AND 7B AND POLARIZATION AND LOAD ARE NOT APPLICABLE.
- 1.4 ELECTROSTATIC DISCHARGE CONTROL: PER MIL-STD-1686.

2.0 UNIT MARKING: MARKED WITH COLOR DOTS. BACKGROUND COLOR VIOLET FOR HALF DB VALUES. LEGIBILITY AND PERMANENCY PER MIL-STD-130.

3.0 QUALITY ASSURANCE:

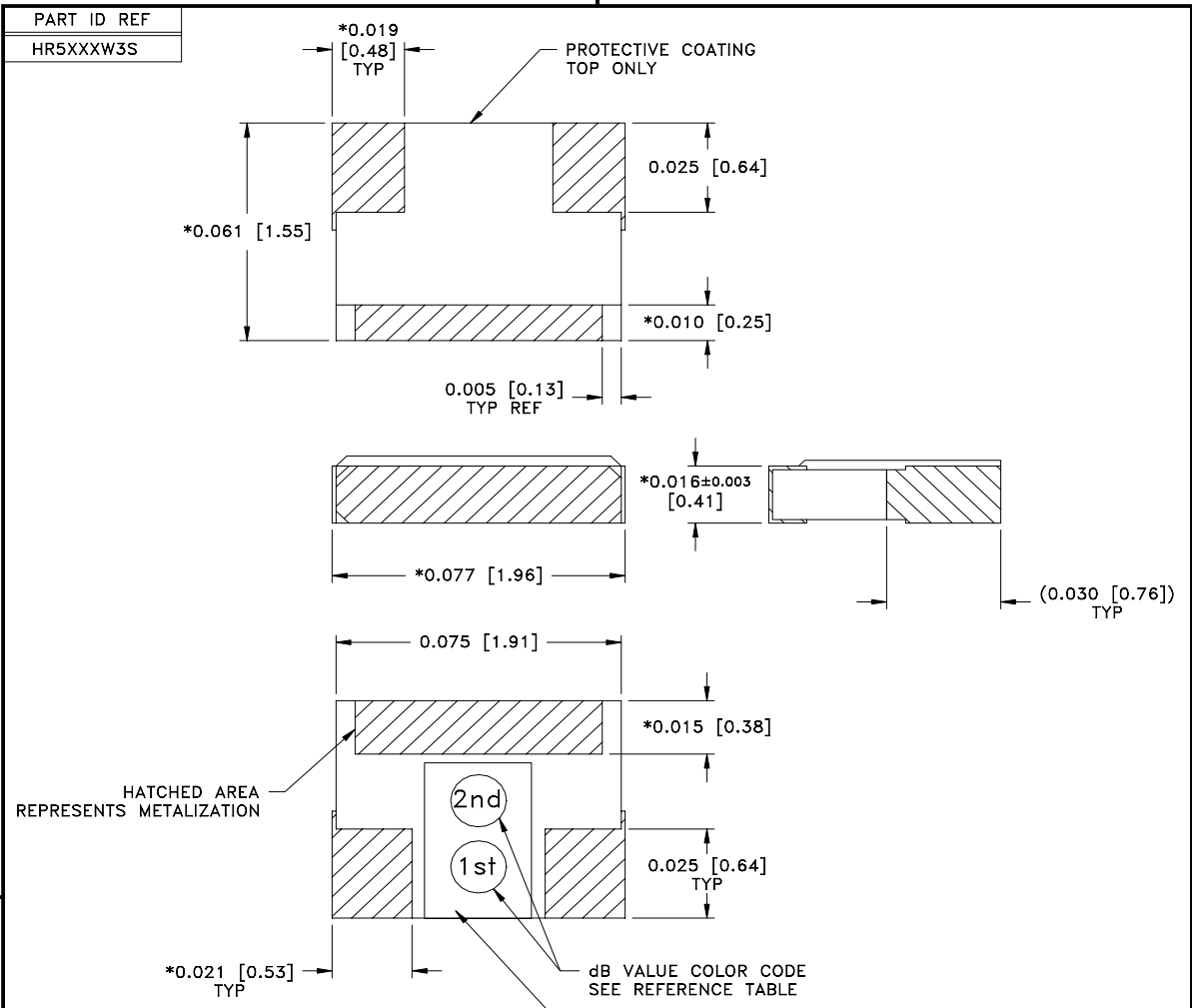
- 3.1 VERIFY 100% VISUAL PRE-CAP INSPECTION PERFORMED PER TP-8965.
- 3.2 PERFORM GROUP A, B AND/OR C TESTING AS INDICATED BY THE PART NUMBER PER TP-8965.
 - 3.2.1 GROUP A TESTING
 - 3.2.1.1 VISUAL AND MECHANICAL INSPECTION PER SHEET 3.
 - 3.2.1.2 INITIAL RF MEASUREMENTS – MEASURE AND RECORD VSWR @ 1 GHZ AND ATTENUATION AT DC (0 GHZ) AND 1.0 GHZ.
 - 3.2.1.3 THERMAL SHOCK – 10 CYCLES FROM -55°C TO +125°C.
 - 3.2.1.4 AFTER THERMAL SHOCK RF MEASUREMENTS - MEASURE AND RECORD VSWR @ 1 GHZ AND ATTENUATION AT DC (0 GHZ) AND 1.0 GHZ.
 - 3.2.1.5 BURN-IN – DURATION OF 168 HRS AT INPUT POWER OF PER 1.1.6.

ENG		PUR		MFG		PLAN		SM	
CC				QA					
EMC TECHNOLOGY		CAGE CODE # 24602				DWG #		1010085000	
8851 SW OLD KANSAS AVE.		CHANGE NOTICE		EN 04-E049		REV LVL		-	
STUART, FL 34997						SHEET		1 OF 3	

- 3.2.2 GROUP B TESTING (7 SAMPLES APPROVED FROM GROUP A).
 - 3.2.2.1 SUB-GROUP 1 (3 SAMPLES)
 - 3.2.2.1.1 LOW TEMPERATURE OPERATION
 - 3.2.2.1.1.1 USE FINAL ELECTRICAL MEASUREMENTS FROM GROUP A.
 - 3.2.2.1.1.2 DISSIPATE LOW POWER FOR A DURATION OF 45 +5/-0 MINUTES. ALLOW TO STABILIZE AT 25°C FOR 24 HOURS.
 - 3.2.2.1.2 AFTER LOW TEMPERATURE ELECTRICAL MEASUREMENTS - MEASURE AND RECORD VSWR @ 1 GHZ AND ATTENUATION AT DC (0 GHZ) AND 1.0 GHZ.
 - 3.2.2.1.3 HIGH TEMPERATURE BAKE – +125°C +/- 5°C FOR 100 HRS THEN STABILIZE AT 25°C FOR 4 HRS.
 - 3.2.2.1.3.1 VISUAL EXAMINATION. INSPECT FOR EVIDENCE OF MECHANICAL DAMAGE.
 - 3.2.2.1.4 AFTER HIGH TEMPERATURE BAKE ELECTRICAL TEST - MEASURE AND RECORD VSWR @ 1 GHZ AND ATTENUATION AT DC (0 GHZ) AND 1.0 GHZ.
 - 3.2.2.1.5 TERMINATION ADHESION - SOLDER A WIRE AND PULL WITH 15 GRAMS PERPENDICULAR TO AND AWAY FROM THE SURFACE AREA.
 - 3.2.2.1.5.1 VISUAL INSPECTION – THERE SHALL BE NO SEPARATION OF MATERIAL.
 - 3.2.2.1.6 TERMINATION SOLDERABILITY IMMERSE EACH SAMPLE 5 SECONDS IN A SOLDER POT HELD AT 220°C +/- 5°C USING 60/40 OR 63/37 TIN-LEAD COMPOSITION.
 - 3.2.2.2 SUB-GROUP 2 (4 SAMPLES)
 - 3.2.2.2.1 INITIAL RF MEASUREMENTS - USE FINAL ELECTRICAL MEASUREMENTS FROM GROUP A.
 - 3.2.2.2.2 LIFE TEST – OPERATE SAMPLES UNITS FOR 1000 HRS AT 70°C AT INPUT POWER PER 1.1.6. ELECTRICAL MEASUREMENTS SHALL BE MADE AT 250 +48/-0 HRS, 500 +48/-0 HRS, AND 1000 +48/-0 HRS.
 - 3.2.2.2.3 FINAL RF MEASUREMENTS - MEASURE AND RECORD VSWR @ 1 GHZ AND ATTENUATION AT DC (0 GHZ) AND 1.0 GHZ.
- 3.2.3 GROUP C (QCI TESTING 4 SAMPLES APPROVED FROM GROUP A).
 - 3.2.3.1 LOAD LIFE TEST – BURN-IN UNITS AT 70°C WITH INPUT POWER PER 1.1.6 FOR A DURATION OF 1000 HOURS (1½ HOURS ON, ½ HOUR OFF). MEASURE AND RECORD ELECTRICALS AT 0, 250, 500, AND 1000 HOURS.
 - 3.2.3.2 AFTER LOAD LIFE RF MEASUREMENTS – MEASURE AND RECORD VSWR AND ATTENUATION AT 1 GHZ AT 25°C. TEST ACCEPTABLE LIMITS PER 4.2.1 OF TP-8965.
- 3.4 TEST DATA REQUIREMENTS:
 - 3.4.1 TEST DATA REQUIRED FOR CUSTOMER - SEE PARAGRAPH 5.0 OF TP-8965.
 - 3.4.2 DATA RETENTION - 24 MONTHS.
 - 3.4.3 TEST SAMPLES REQUIRED FOR CUSTOMER - SEE PARAGRAPH 5.0 OF TP-8965.

4.0 PACKAGING: STANDARD PACK PER MC0023. (SERIALIZED WAFFLE PACK)

EMC TECHNOLOGY 8851 SW OLD KANSAS AVE. STUART, FL 34997	CAGE CODE # 24602		DWG #	1010085000
	CHANGE NOTICE	EN 04-E049	REV LVL	-
			SHEET	2 OF 3



MECHANICAL SPECIFICATIONS:

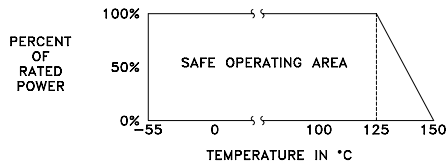
SUBSTRATE:
 MATERIAL - ALUMINA 96%, MIL-I-10.
 TERMINAL:
 MATERIAL - THICK FILM, NICKEL BARRIER,
 SOLDER COATED.
 RESISTIVE ELEMENT:
 MATERIAL - THIN FILM, TANTALUM NITRIDE.

* DIMENSIONS APPLY BEFORE SOLDER. ALLOW
 0.015 MAX FOR ALL PRETINNED SURFACES.



METRIC EQUIVALENTS GIVEN IN [mm]
 FOR REFERENCE INFORMATION ONLY

POWER RATING AND DERATING



REFERENCE TABLE					
dB VAL	DOT COLOR		dB VAL	DOT COLOR	
	1st	2nd		1st	2nd
0	BLK	---	11	BRN	BRN
1	BRN	---	12	BRN	RED
2	RED	---	13	BRN	ORG
3	ORG	---	14	BRN	YEL
4	YEL	---	15	BRN	GRN
5	GRN	---	16	BRN	BLU
6	BLU	---	17	BRN	VIO
7	VIO	---	18	BRN	GRY
8	GRY	---	19	BRN	WHT
9	WHT	---	20	RED	BLK
10	BRN	BLK			

NOTE: VIOLET PROTECTIVE COATING
 REPRESENTS HALF dB VALUES.

 8851 SW OLD KANSAS AVE STUART, FL 34997 PHONE NO. (772)286-9300 FAX NO. (772)283-5286	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES FRACT --- ANG --- XX --- XXX ±0.005 XXXX ---	THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF EMC TECHNOLOGY INC AND SHALL NOT BE DUPLICATED OR USED AS BASIS FOR THE MANUFACTURE OR SALE OF PARTS OR DEVICES WITHOUT PERMISSION.			
	CAGE CODE 24602	SCALE 32:1	DRAWN BY JG 3/3/04	CHECKED BY	APPROVED BY
	REV —	CHANGE NOTICE EN 04-E049	DRAWING NO 1010085000	SHEET 3 OF 3	