





November 2010



- Pletronics' TCA4 Series is a temperature compensated crystal oscillator with an optional voltage control function and a clipped sinewave output.
- The package is designed for high density surface mount designs.
- · Tape and Reel packaging is available.

- 10 to 40 MHz
- 5 x 7 mm LCC Ceramic Package
- Optional Voltage Control Function (TCVCXO)
- .

### Pletronics Inc. certifies this device is in accordance with the RoHS (2002/95/EC) and WEEE (2002/96/EC) directives.

Pletronics Inc. guarantees the device does not contain the following: Cadmium, Hexavalent Chromium, Lead, Mercury, PBB's, PBDE's

Weight of the Device: 0.17 grams

Moisture Sensitivity Level: 1 As defined in J-STD-020D.1

Second Level Interconnect code: e4

#### **Absolute Maximum Ratings:**

Parameter	Unit
V <sub>cc</sub> Supply Voltage	-0.5V to +6.5V
Vi Input Voltage	-0.5V to V <sub>CC</sub> + 0.5V
Vo Output Voltage	-0.5V to V <sub>CC</sub> + 0.5V

#### Reliability: Environmental Compliance

Parameter	Condition
Mechanical Shock	MIL-STD-883 Method 2002, Condition A
Vibration	MIL-STD-883 Method 2007, Condition A
Solderability	MIL-STD-883 Method 2003
Thermal Shock	MIL-STD-883 Method 1011, Condition A

#### **Thermal Characteristics**

The maximum die or junction temperature is 155°C

The thermal resistance junction to board is 30 to 50°C/Watt depending on the solder pads, ground plane and construction of the PCB.



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#### **Part Number:**

TCA4	027	050	G	н	015	008	-12.75M	-XX	
									Internal code or blank
									Nominal Frequency in MHz
									Pullability in ppm (Vcontrol)  000 = TCXO only  008 = ±8 ppm minimum  012 = ± 12 ppm minimum
									Stability in ppm 005 = ± 0.5 ppm 010 = ± 1 ppm 015 = ± 1.5 ppm 025 = ± 2.5 ppm
									Highest Specified Operating Temperature  A = +40°C
									Lowest Specified Operating Temperature  A = +10°C
									Highest Supply Voltage* 050 = 5.0 volts 036 = 3.6 volts
									Lowest Supply Voltage * 029 = 2.9 volts 027 = 2.7 volts
									Series (Part Type, Logic & Package)

<sup>\*</sup> Supply Voltage: Select range between 2.7V and 5.0V with Highest / Lowest  $\leq$  1.20 For Example: the part number for 3.3V nominal would be TCA4030036.......

### Part Marking:

Tcywwa	Where:	ywwa	= Date code		
fff.fff M		fff.fff	= frequency in MHz		
P <i>LHXXX</i>		Р	= Pletronics		

LH = Lowest Temp, Highest Temp

XXX = Stability

Due to part size limitations, marking cannot identify complete specifications.

A Certificate of Conformance will accompany these parts.



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### Electrical Specification for specified Vcc over the specified temperature range

Item	Min	Max	Unit	Condition
Frequency Range	10	40	MHz	
Frequency Accuracy 1	-2.5	+2.5	ppm	Vcontrol 1.50 volts if used
Frequency Stability / Supply	-0.2	+0.2	ppm	Load: 10K ohm // 10 pF & Vcc ± 5%
Output Waveform	Clip	oped Sin	ewave	
Output Level	0.8	-	V p-p	Load: 10K ohm ± 10% // 10 pF ± 10%
Phase Noise	-	-135	dBc/Hz	Typical at 1 kHz
V Supply Range <sup>1</sup> V <sub>CC</sub>	2.7	5.0	Volts	
Supply Current I <sub>cc</sub>	-	4.0	mA	
Aging	-1.0	+1.0	ppm	Per year @ 25°C
Vcontrol Range	0.5	2.50	Volts	1.50 volts nominal
Frequency Pullability 1	-12	+12	ppm	
Operating Temperature Range <sup>1</sup>	-40	+85	°C	
Storage Temperature Range	-55	+95	°C	

<sup>&</sup>lt;sup>1</sup> Specified by part number

#### **ESD Rating**

Model	Minimum Voltage	Conditions		
Human Body Model	1500	MIL-STD-883 Method 3115		
Charged Device Model	1000	JESD 22-C101		

#### Package Labeling

Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Courier New Bar code is 39-Full ASCII

TCA4027050GH015008-12.75M

Customer P/N: 12345678

Qty: D/C 1000 TC512SA

Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Arial

Pb Free

2nd LvL Interconnect

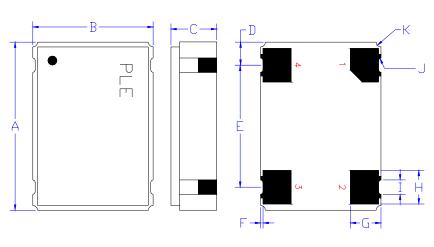
Category=e4

Max Safe Temp=260C for 10s 2X Max



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**Mechanical:** Pad dimensions are typical. Actual dimensions may vary.



	Inches	mm
Α	0.276 <u>+</u> 0.006	7.00 <u>+</u> 0.15
В	0.197 <u>+</u> 0.006	5.00 <u>+</u> 0.15
С	0.074 <u>+</u> 0.006	1.88 <u>+</u> 0.15
D <sup>1</sup>	0.038	0.96
E¹	0.200	5.08
F <sup>1</sup>	0.004	0.10
G <sup>1</sup>	0.039	1.00
H <sup>1</sup>	0.047	1.20
l <sup>1</sup>	0.024	0.60
J <sup>1</sup>	0.004	0.10R
K¹	0.008	0.020R

Not to Scale

Contacts:

Gold 11.8 µinches 0.3 µm minimum over Nickel 50 to 350 µinches 1.27 to 8.89 µm

IMPORTATNT:

The additional package connections are not to be connected and shall remain open circuits.

<sup>1</sup> Typical dimensions

These are pads for programming the performance of the VCTCXO.

The location of these pads will vary.

Pad	Function	Note
1	Vcontrol Input	If this function is not specified, recommend connecting this pad to ground.
2	Ground (GND)	
3	Output	
4	Supply Voltage (V <sub>CC</sub> )	Recommend connecting appropriate power supply bypass capacitors as close as possible.

#### Layout and application information



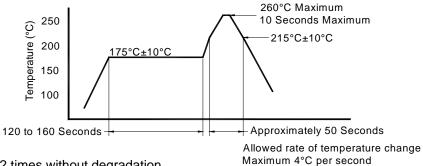
For Optimum Jitter Performance, Pletronics recommends:

- a ground plane under the device
- no large transient signals (both current and voltage) should be routed under the device
- do not layout near a large magnetic field such as a high frequency switching power supply
- do not place near piezoelectric buzzers or mechanical fans.



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### Reflow Cycle (typical for lead free processing)



The part may be reflowed 2 times without degradation.

### Tape and Reel: available for quantities of 250 to 1000 per reel

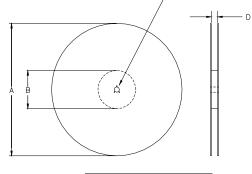
Constant Dimensions Table 1								
Tape Size	D0	D1 Min	E1	P0	P2	S1 Min	T Max	T1 Max
8mm		1.0			2.0			
12mm	1.5	1.5	1.75	4.0	<u>+</u> 0.05			
16mm	+0.1 -0.0	1.5	<u>+</u> 0.1	<u>+</u> 0.1	2.0	0.6	0.6	0.1
24mm		1.5			<u>+</u> 0.1			

Variable Dimensions Table 2								
Tape         B1         E2 Min         F         P1         T2         W         Ao, Bo & Ko           Size         Max         Max         Ko								
16 mm	12.1	14.25	7.5 <u>+</u> 0.1	8.0 <u>+</u> 0.1	8.0	16.3	Note 1	

Note 1: Embossed cavity to conform to EIA-481-B

Dimensions in mm

Not to scale



COVER TAPE	10 PITCHES CUMULATIVE TOLERANCE ON TAPE +/- 0.2 mm F1 W E2 F
	ENBOSSMENT FOR CAMITY SIZE SEE NOTE 1
US	ER DIRECTION OF UNREELING

		REE	REEL DIMENSIONS							
Α	inches	7.0	10.0	13.0						
	mm	177.8	254.0	330.2						
В	inches	2.50	4.00	3.75						
	mm	63.5	101.6	95.3	Tape Width					
С	mm	13	13.0 +0.5 / -0.2							
D	mm	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.0					
	mm			24.4 +2.0 -0.0	24.0					
	mm			32.4 +2.0 -0.0	32.0					
	Deal dimensions many com-									

Reel dimensions may vary

from the above



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