

PRODUCT NUMBER
5 6 1 3 1 - X X X - X X - X X X X

PLATING →
S=15μ"[0.38μm]GOLD ON CONTACT AREA
120μ"[3.0μm]TIN/LEAD ON TAIL
G=30μ"[0.76μm]GOLD ON CONTACT AREA
120μ"[3.0μm]TIN/LEAD ON TAIL
T=120μ"[3.0μm]TIN/LEAD ON CONTACT AREA AND ON TAIL(SEE NOTE 9).

PIN STYLE	OAL
12	0.630/16.00
14	0.730/18.54
16	0.830/21.08
18	0.930/23.62
20	1.030/26.16
22	1.130/28.70
24	1.230/31.24
26	1.330/33.78

STACK HEIGHT NOTE 7
POSITIONS PER ROW 01 TO 36

LEAD FREE PRODUCT NUMBER
5 6 1 3 1 - X X X X X X X X X LF

PLATING →
S=15μ"[0.38μm]GOLD ON CONTACT AREA
100μ"[2.54μm]TIN ON TAIL
G=30μ"[0.76μm]GOLD ON CONTACT AREA
100μ"[2.54μm]TIN ON TAIL
T=100μ"[2.54μm]TIN ON CONTACT AREA AND ON TAIL(SEE NOTE 13).

PIN STYLE	OAL
12	0.630/16.00
14	0.730/18.54
16	0.830/21.08
18	0.930/23.62
20	1.030/26.16
22	1.130/28.70
24	1.230/31.24
26	1.330/33.78

LEAD FREE NOTE 10 & 11
STACK HEIGHT NOTE 7
POSITIONS PER ROW 01 TO 36

NOTES:

- HOUSING MAT'L: HIGH TEMPERATURE THERMOPLASTIC. UL94V-0
COLOR: BLACK
- PIN MATERIAL: PHOSPHOR-BRONZE
- TO DETERMINE DIMENSIONS:
N = NUMBER OF POSITIONS PER ROW.
EXAMPLE: 10 POS., N x .100[2.54]=1.00[25.40].
- 2LBS/0.9KG MIN. PIN RETENTION IN EITHER DIRECTION
- PACKAGED IN POLY BAGS.
- STACK HEIGHT IS DETERMINED BY CUSTOMER APPLICATION REQUIREMENTS.
EXAMPLE FOR STACK HEIGHT: $0.5 \ 0 \ 0 = .500$ IN.
- POST LENGTH IS DETERMINED BY: (OAL)-(TAIL LENGTH)-(STACK HT.)= POST LENGTH
- UNDERPLATING: 50μ"/1.27μm Ni.
- PIN TIPS ON TIN/LEAD PRODUCT MAY HAVE BARE METAL ON TWO SIDES, BOTH ENDS.
- PART NUMBERS WITH "LF" AT THE END ARE LEAD FREE.
- THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE OR FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD.
- "THIS PRODUCT HAS 100% PURE TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENTS."

mat'l. code SEE NOTES 1 & 2		tolerances unless otherwise specified		CUSTOMER COPY		FCI www.fciconnect.com		
ltr	ecn no	dr	date	.XX ±.01/0.3	projection 	title UNSHROUDED HDR. S/R STACK, THRU HOLE		
A	v92812	DAI	08/24/99	linear .XXX ±.005/0.13		INCH/MM 	product family	code
B	v21476	GIP	09/17/02	angles .XXXX ±.0020/0.051			size	213
C	M05-0118	MHT	6/03/05	0° ±2°	scale	A	56131	
				dr D.INGRAM 06/02/99				
				enr H.SUNDY 07/21/99				
				chr H.SUNDY 07/21/99				
				appd H.SUNDY 07/21/99				
sheet index	revision sheet	C	C					
		1	2					

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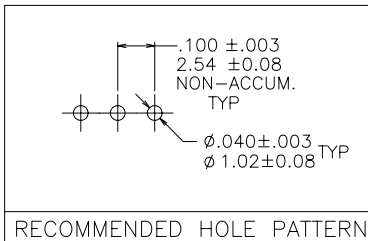
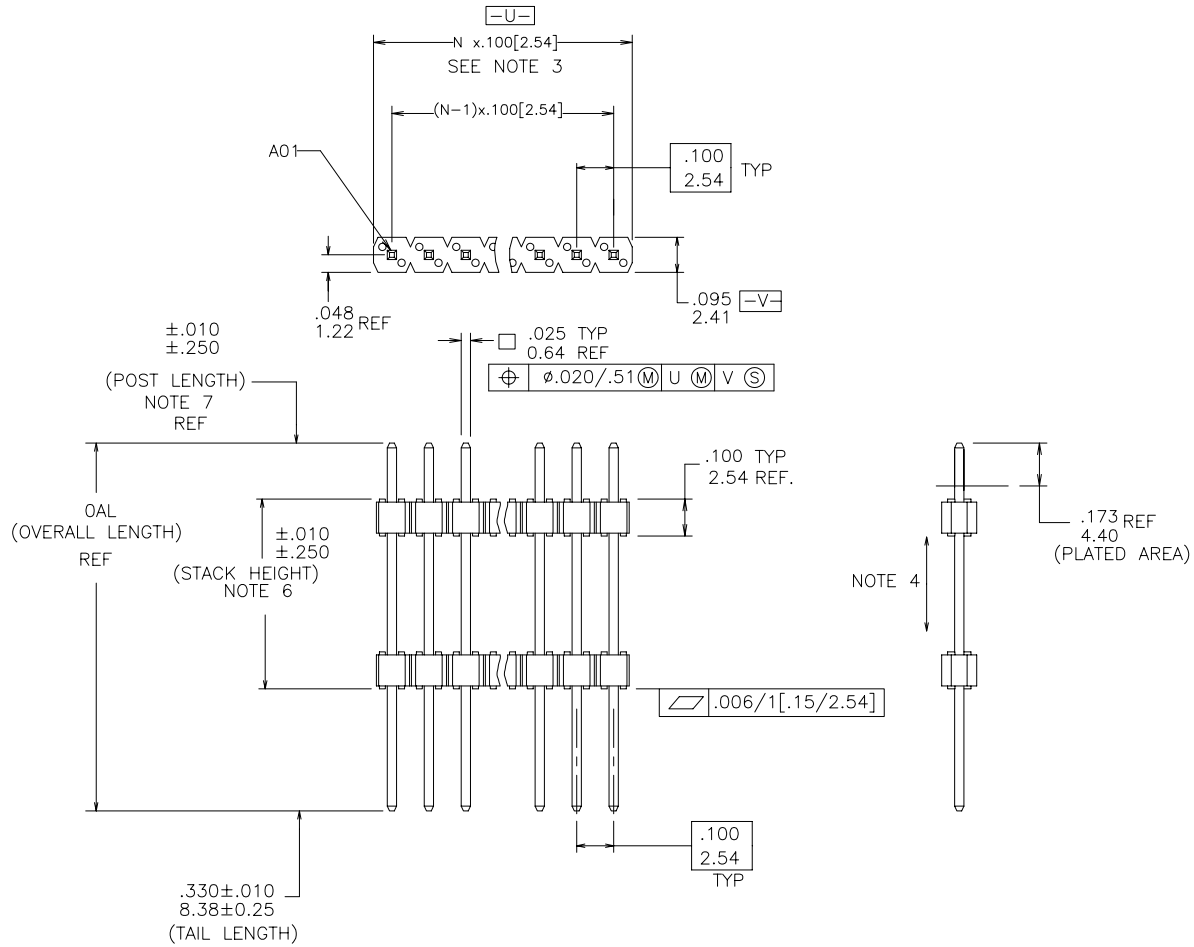
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ltr	ecn no	dr	date	linear	.XX ±.01/0.3		projection	 title UNSHROUDED HDR. S/R STACK, THRU HOLE	
c					.XXX ±.005/0.13				
					.XXXX ±.0020/0.051				
				angles	0° ±2°		 INCH/MM scale 1:1	product family BERGSTIK	
				dr	M.HERNANDEZ	06/02/99		code 213	
				enr	S.FIERRO	6/03/05		sheet 2 of	
				chr	S.FIERRO	6/03/05		size	
				appd	S.FIERRO	6/03/05		A 56131	
sheet index	revision sheet							cage code 22526	

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ACAD

PDM: Rev:C

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